

What is claimed is:

1. A method for use in characterizing a sample, the method comprising:
providing calibration information representative of surface spectrum
5 measurements for a plurality of samples correlated with depth profile information for
the plurality of samples, wherein each of the plurality of samples is formed under a
same set of process conditions, and further wherein the depth profile information of
each sample of the plurality of samples is provided using surface spectrum
measurements corresponding to one or more progressively deeper depths of each
10 sample, the one or more progressively deeper depths resulting from removal of material
therefrom;
performing one or more surface spectrum measurements for a sample to be
characterized, the sample formed under the same set of process conditions; and
determining at least one characteristic of the sample to be characterized based
15 on the one or more surface spectrum measurements for the sample to be characterized
and the calibration information.
2. The method of claim 1, wherein the surface spectrum measurements for the
plurality of samples are provided using a particular set of parameters, and further
20 wherein providing the surface spectrum measurements for each of the plurality of
samples comprises:
irradiating the sample with x-rays resulting in the escape of photoelectrons
therefrom;
detecting photoelectrons escaping from the sample; and
25 generating a signal representative of the detected photoelectrons, wherein the
surface spectrum measurements are based on the generated signals.
3. The method of claim 1, wherein providing depth profile information for the
plurality of samples comprises providing depth profile information for each of the
30 plurality of samples, wherein providing the depth profile information for each of the
plurality of samples comprises:

collecting depth profile data at each of a plurality of depths of the sample, each depth corresponding to a sample surface, wherein one or more of the plurality of depths of the sample are provided by removing material from the sample during material removal intervals resulting in sample surfaces at the one or more depths of the sample, and further wherein collecting depth profile data at each of the plurality of depths of the sample comprises:

irradiating the sample with x-rays resulting in the escape of photoelectrons therefrom;

detecting photoelectrons escaping from the sample; and

generating a signal representative of the detected photoelectrons; and using the depth profile data collected for at least a first and second depth to generate at least a portion of the depth profile information, wherein the second depth is at a position deeper in the sample than the first depth.

4. The method of claim 3, wherein providing the depth profile information for each of the plurality of samples comprises using depth profile data collected at a plurality of additional depths to characterize a certain thickness of the sample.

5. The method of claim 3, wherein the second depth is a depth at a sample surface resulting from removal of material from the sample during a material removal interval immediately following collection of depth profile data at the first depth.

6. The method of claim 3, wherein detecting photoelectrons escaping from the sample comprises:

providing an analyzer comprising an input lens receptive of photoelectrons, the input lens having a central axis extending therethrough; and

positioning the input lens such that the central axis of the input lens is at an analyzer angle relative to the sample surface, wherein the analyzer angle is in the range of about 45 degrees to about 90 degrees.

7. The method of claim 6, wherein the analyzer angle is in the range of about 60 degrees to about 90 degrees.

8. The method of claim 7, wherein the analyzer angle is about 90 degrees.

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9. The method of claim 3, wherein removing material from the sample during material removal intervals comprises sputtering material from the sample using an ion beam provided at an ion angle less than or equal to about 45 degrees relative to the sample surface, wherein the ion beam comprises ions having ion energies of less than 500 eV.

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10. The method of claim 10, wherein using the ion beam comprises providing the ion beam at an ion angle less than or equal to about 20 degrees relative to the sample surface.

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11. The method of claim 3, wherein using the depth profile data collected for at least a first and second depth to generate depth profile information at the first depth comprises:

obtaining measured peak areas for at least one component from the depth profile data collected at the first depth, wherein the measured peak areas are representative of concentration contributions from a surface layer and also deeper layers of the sample, wherein the concentration contributions of the deeper layers are represented by the depth profile data collected at the second depth;

determining calculated peak areas for the at least one component corresponding to a measure of that component's concentration in the surface layer by removing concentration contributions of the deeper layers from the measured peak areas; and

converting the calculated peak areas into at least concentration of the at least one component at the first depth.

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12. The method of claim 1, wherein each of the plurality of samples comprise a thin film having a thickness of less than about 10 nanometer.
13. The method of claim 4, wherein each of the plurality of samples comprise a thin film having a thickness of less than about 2 nanometers.
14. The method of claim 13, wherein each of the plurality of samples comprise a gate dielectric film.
15. The method of claim 13, wherein determining at least one characteristic of the sample to be characterized based on the one or more surface spectrum measurements of the sample to be characterized and the calibration information comprises determining at least the concentration of one component of the thin film based on the one or more surface spectrum measurements of the sample to be characterized and the calibration information.
16. The method of claim 15, wherein determining at least one characteristic of the sample to be characterized based on the one or more surface spectrum measurements of the sample to be characterized and the calibration information further comprises determining at least the thickness of the thin film based on the one or more surface spectrum measurements.
17. The method of claim 16, wherein determining at least one characteristic of the sample to be characterized based on the one or more surface spectrum measurements of the sample to be characterized and the calibration information further comprises determining a degree of uniformity of thickness for the thin film across the sample to be characterized or a degree of uniformity of concentration of the at least one component across the sample to be characterized.
18. The method of claim 13, wherein each of the plurality of samples comprises at least a thin film of nitrided silicon oxide, and further wherein performing one or more

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surface spectrum measurements for the sample to be characterized comprises performing one or more surface spectrum measurements for a sample comprising at least a thin film of nitrided silicon oxide.

5 19. The method of claim 18, wherein determining at least one characteristic of the sample to be characterized based on the one or more surface spectrum measurements for the sample to be characterized and the calibration information comprises determining at least the concentration of nitrogen in the sample to be characterized based on the one or more surface spectrum measurements for the sample to be
10 characterized and the calibration information.

15 20. The method of claim 19, wherein determining at least one characteristic of the sample based on the one or more surface spectrum measurements for the sample to be characterized and the calibration information further comprises determining at least the thickness of the thin film of nitrided silicon oxide based on the one or more surface spectrum measurements for the sample to be characterized.

20 21. The method of claim 20, wherein determining at least one characteristic of the sample to be characterized based on the one or more surface spectrum measurements for the sample to be characterized and the calibration information further comprises determining a degree of uniformity of thickness of the thin film of nitrided silicon oxide across the sample to be characterized or a degree of uniformity of the concentration of nitrogen across the sample to be characterized.

25 22. A method for use in characterizing a sample comprising a thin film, the method comprising:

 providing calibration information representative of surface spectrum measurements for thin films of a plurality of samples correlated with depth profile information for the thin films of the plurality of samples, wherein each of the plurality
30 of samples is formed under a same set of process conditions, and further wherein providing the calibration information comprises:

providing surface spectrum measurements for the thin film of each of the plurality of samples using a particular set of parameters, wherein providing the surface spectrum measurements comprises:

5 irradiating the sample with x-rays resulting in the escape of photoelectrons therefrom;
 detecting photoelectrons escaping from the sample; and
 generating a signal representative of the detected photoelectrons, wherein the surface spectrum measurements are based on the generated signals; and

10 providing depth profile information for the thin film of each of the plurality of samples, wherein providing the depth profile information comprises collecting depth profile data at each of a plurality of depths of the sample, each depth corresponding to a sample surface, wherein one or more of the plurality of depths of the sample are provided by removing material from the sample during
15 material removal intervals resulting in sample surfaces at the one or more depths of the sample, and further wherein collecting depth profile data at each of the plurality of depths of the sample comprises:

 irradiating the sample with x-rays resulting in the escape of photoelectrons therefrom;
20 detecting photoelectrons escaping from the sample; and
 generating a signal representative of the detected photoelectrons;
 and

 using the depth profile data collected for at least a first and second depth to generate at least a portion of the depth profile
25 information, wherein the second depth is at a position deeper in the sample than the first depth;

 performing one or more surface spectrum measurements for a thin film of a sample to be characterized using the particular set of parameters, the thin film formed under the same set of process conditions as the thin films of the plurality of samples;
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determining at least one characteristic of the thin film of the sample to be characterized based on the one or more surface spectrum measurements of the sample to be characterized and the calibration information.

5 23. The method of claim 22, wherein the thin film of each of the plurality of samples has a thickness of less than about 10 nanometer.

24. The method of claim 23, wherein the thin film of each of the plurality of samples comprises a gate dielectric film.

10 25. The method of claim 23, wherein the thin film of each of the plurality of samples comprises at least a thin film of nitrided silicon oxide, and further wherein performing one or more surface spectrum measurements for a sample to be characterized comprises performing one or more surface spectrum measurements for a sample comprising at least a thin film of nitrided silicon oxide.

15 26. The method of claim 25, wherein determining at least one characteristic of the thin film of the sample to be characterized based on the one or more surface spectrum measurements and the calibration information comprises determining at least the concentration of nitrogen in the thin film of the sample to be characterized based on the one or more surface spectrum measurements and the calibration information.

20 27. The method of claim 26, wherein determining at least one characteristic of the thin film of the sample to be characterized based on the one or more surface spectrum measurements for the sample to be characterized and the calibration information further comprises determining at least the thickness of the thin film of nitrided silicon oxide based on the one or more surface spectrum measurements.

25 28. The method of claim 27, wherein determining at least one characteristic of the thin film of the sample to be characterized based on the one or more surface spectrum measurements and the calibration information further comprises determining a degree

of uniformity of thickness of the thin film of nitrided silicon oxide across the sample to be characterized or a degree of uniformity of the concentration of nitrogen across the sample to be characterized.

5 29. The method of claim 22, wherein detecting photoelectrons escaping from the sample comprises:

 providing an analyzer comprising an input lens receptive of photoelectrons, the input lens having a central axis extending therethrough; and

 positioning the input lens such that the central axis of the input lens is at an
10 analyzer angle relative to the sample surface, wherein the analyzer angle is in the range of about 45 degrees to about 90 degrees.

30. The method of claim 29, wherein the analyzer angle is in the range of about 45 degrees to about 90 degrees.

15 31. The method of claim 30, wherein the analyzer angle is about 90 degrees.

32. The method of claim 22, wherein removing material from the sample during material removal intervals comprises sputtering material from a surface of the sample
20 using an ion beam provided at an ion angle less than or equal to about 45 degrees relative to the sample surface, wherein the ion beam comprises ions having ion energies of less than 500 eV.

33. The method of claim 32, wherein using the ion beam comprises providing the
25 ion beam at an ion angle less than or equal to about 20 degrees relative to the sample surface.

34. The method of claim 22, wherein using the depth profile data collected for at least a first and second depth to generate depth profile information at the first depth
30 comprises:

obtaining measured peak areas for at least one component from the depth profile data collected at the first depth, wherein the measured peak areas are representative of concentration contributions from a surface layer and also deeper layers of the sample, wherein the concentration contributions of the deeper layers are represented by the depth profile data collected at the second depth;

determining calculated peak areas for the at least one component corresponding to a measure of that component's concentration in the surface layer by removing concentration contributions of the deeper layers from the measured peak areas; and converting the calculated peak areas into at least concentration of the at least one component at the first depth.

35. A system for use in characterizing a sample, wherein the system comprises:
- an x-ray source operable to irradiate a sample with x-rays when the sample is positioned at an analysis plane of the system resulting in the escape of photoelectrons therefrom;
 - an analyzer operable to detect photoelectrons escaping from the sample, wherein the analyzer is operable to generate a signal representative of the detected photoelectrons;
 - an ion source operable to provide ions for removal of material from a sample positioned at the analysis plane during material removal intervals resulting in sample surfaces at one or more depths of the sample; and
 - a computing apparatus operable to:
 - recognize calibration information representative of surface spectrum measurements for a plurality of samples correlated with depth profile information for the plurality of samples, wherein each of the plurality of samples is formed under a same set of process conditions, and further wherein the depth profile information is provided using surface spectrum measurements performed at one or more progressively deeper depths of each of the plurality of samples, the one or more progressively deeper depths resulting from the removal of material from the sample;
 - generate one or more surface spectrum measurements for a sample to be characterized based on a signal representative of detected photoelectrons; and

determine at least one characteristic of the sample based on the one or more surface spectrum measurements for the sample to be characterized and the calibration information.

5 36. The system of claim 35, wherein the analyzer comprises an input lens receptive of photoelectrons, the input lens having a central axis extending therethrough, wherein the input lens is positioned such that the central axis of the input lens is at an analyzer angle relative to the analysis plane, wherein the analyzer angle is in the range of about 45 degrees to about 90 degrees.

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37. The system of claim 36, wherein the analyzer angle is in the range of about 60 degrees to about 90 degrees.

38. The system of claim 37, wherein the analyzer angle is about 90 degrees.

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39. The system of claim 35, wherein ions provided by the ion source have ion energies of less than 500 eV.

40. The system of claim 35, wherein the ion source is operable to provide an ion beam at an ion angle less than or equal to about 45 degrees relative to the analysis plane.

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41. The system of claim 40, wherein the ion source is operable to provide an ion beam at an ion angle less than or equal to about 20 degrees relative to the analysis plane.

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42. The system of claim 35, wherein each of the plurality of samples comprises a thin oxide film.

43. The system of claim 42, wherein the thin oxide film is a thin nitride silicon oxide film.

5 44. The system of claim 35, wherein ions provided by the ion source comprise ions heavier than argon ions.

45. The system of claim 35, wherein the system further comprises means for rotating the sample during removal of material therefrom.

10 46. The system of claim 35, wherein the computing apparatus is operable to generate depth profile information for at least a first depth based on depth profile data collected for at least a first and second depth, wherein the second depth is at a position deeper in the sample than the first depth.

15 47. The system of claim 46, wherein the computing apparatus is operable to:
obtain measured peak areas for at least one component from the depth profile data collected at the first depth, wherein the measured peak areas are representative of concentration contributions from a surface layer and also deeper layers of the sample, wherein the concentration contributions of the deeper layers are represented by the
20 depth profile data collected at the second depth;

determine calculated peak areas for the at least one component corresponding to a measure of that component's concentration in the surface layer by removing concentration contributions of the deeper layers from the measured peak areas; and
convert the calculated peak areas into at least concentration of the at least one
25 component at the first depth.

48. The system of claim 35, wherein the computing apparatus is operable to determine at least the concentration of one component of a thin film of the sample based on the one or more surface spectrum measurements of a sample to be
30 characterized and the calibration information.

49. The system of claim 48, wherein the computing apparatus is operable to determine at least the thickness of the thin film based on the one or more surface spectrum measurements.

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50. The system of claim 49, wherein the computing apparatus is operable to determine a degree of uniformity of thickness of the thin film across the sample or a degree of uniformity of the concentration of the at least one component across the sample.

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